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GRACO 515



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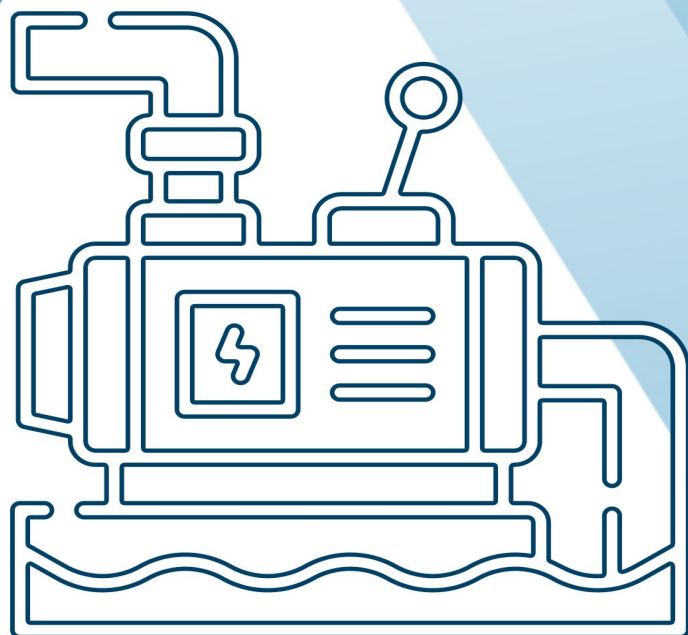


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Catalog 2021

PUMP

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Pump

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Husky 515 Plastic Pumps Air-Operated Double Diaphragm



Technical Specifications

Husky 515 Plastic Pumps	Acetal	Polypropylene	PVDF
Maximum fluid working pressure	100 psi (7 bar, 0.7 MPa)	100 psi (7 bar, 0.7 MPa)	100 psi (7 bar, 0.7 MPa)
Maximum free flow delivery*	15 gpm (57 lpm)	15 gpm (57 lpm)	15 gpm (57 lpm)
Maximum pump speed	400 cpm	400 cpm	400 cpm
Displacement per cycle**	0.04 gallon (0.15 liter)	0.04 gallon (0.15 liter)	0.04 gallon (0.15 liter)
Maximum suction lift ***	15 ft (4.5 m) dry	15 ft (4.5 m) dry	15 ft (4.5 m) dry
Maximum size pumpable solids	0.09 in (2.5 mm)	0.09 in (2.5 mm)	0.09 in (2.5 mm)
Maximum ambient operating temperature†	180°F (82°C)	150°F (66°C)	180°F (82°C)
Maximum diaphragm operating temperature†	Refer to page 5	Refer to page 5	Refer to page 5
Typical sound level at 70 psi (4.9 bar, 0.49 MPa) air @ 125 cpm	74 dBA	74 dBA	74 dBA
Maximum air consumption	28 scfm (0.672 m3/min)	28 scfm (0.672 m3/min)	28 scfm (0.672 m3/min)
Air pressure operating range	30 to 100 psi (2.1 to 7 bar, 0.21 to 0.7 MPa)	30 to 100 psi (2.1 to 7 bar, 0.21 to 0.7 MPa)	30 to 100 psi (2.1 to 7 bar, 0.21 to 0.7 MPa)
Air inlet size	1/4 npt(f)	1/4 npt(f)	1/4 npt(f)
Air exhaust port size	3/8 npt(f)	3/8 npt(f)	3/8 npt(f)
Fluid inlet & outlet size****	1/2 npt(f) or bspt(f)	1/2 npt(f) or bspt(f)	1/2 npt(f) or bspt(f)
Weight	7.8 lb (3.5 kg)	6.5 lb (2.9 kg)	8.5 lb (3.9 kg)
Wetted parts (in addition to ball, seat and diaphragm materials—which may vary by pump)	Groundable Acetal, PTFE, SST	Polypropylene, PTFE, SST	PVDF, PTFE
Instruction manual	308981	308981	308981

* Flow rates are with muffler and do not vary based on diaphragm material.

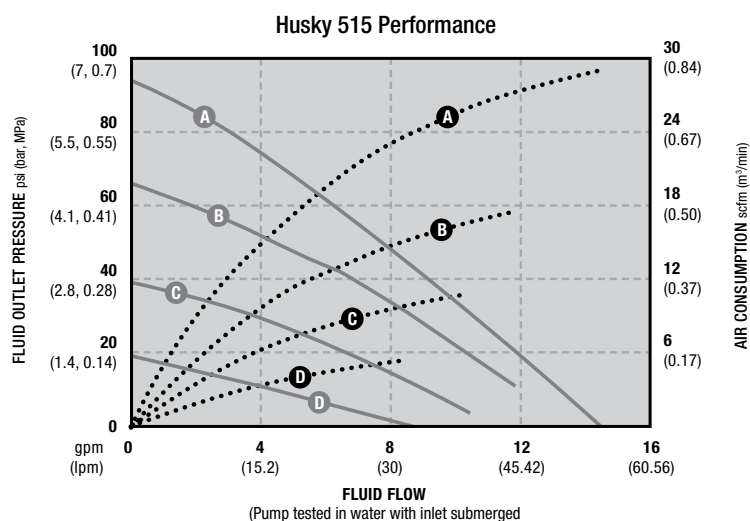
** Displacement per cycle may vary based on suction condition, discharge head, air pressure and fluid type

*** Duckbill suction lift 11 ft (3.3 m)

**** Hybrid thread allows for either 1/4 npt or 1/4 bspt fitting

† Actual pump performance may be affected by prolonged usage at temperature.

Performance Charts



AIR PRESSURE	LEGEND
(A) = at 100 psi (7 bar, 0.7 MPa)	Air Consumption.....
(B) = at 70 psi (4.8 bar, 0.48 MPa)	Fluid Pressure ———
(C) = at 40 psi (2.8 bar, 0.28 MPa)	
(D) = at 20 psi (1.4 bar, 0.14 MPa)	



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